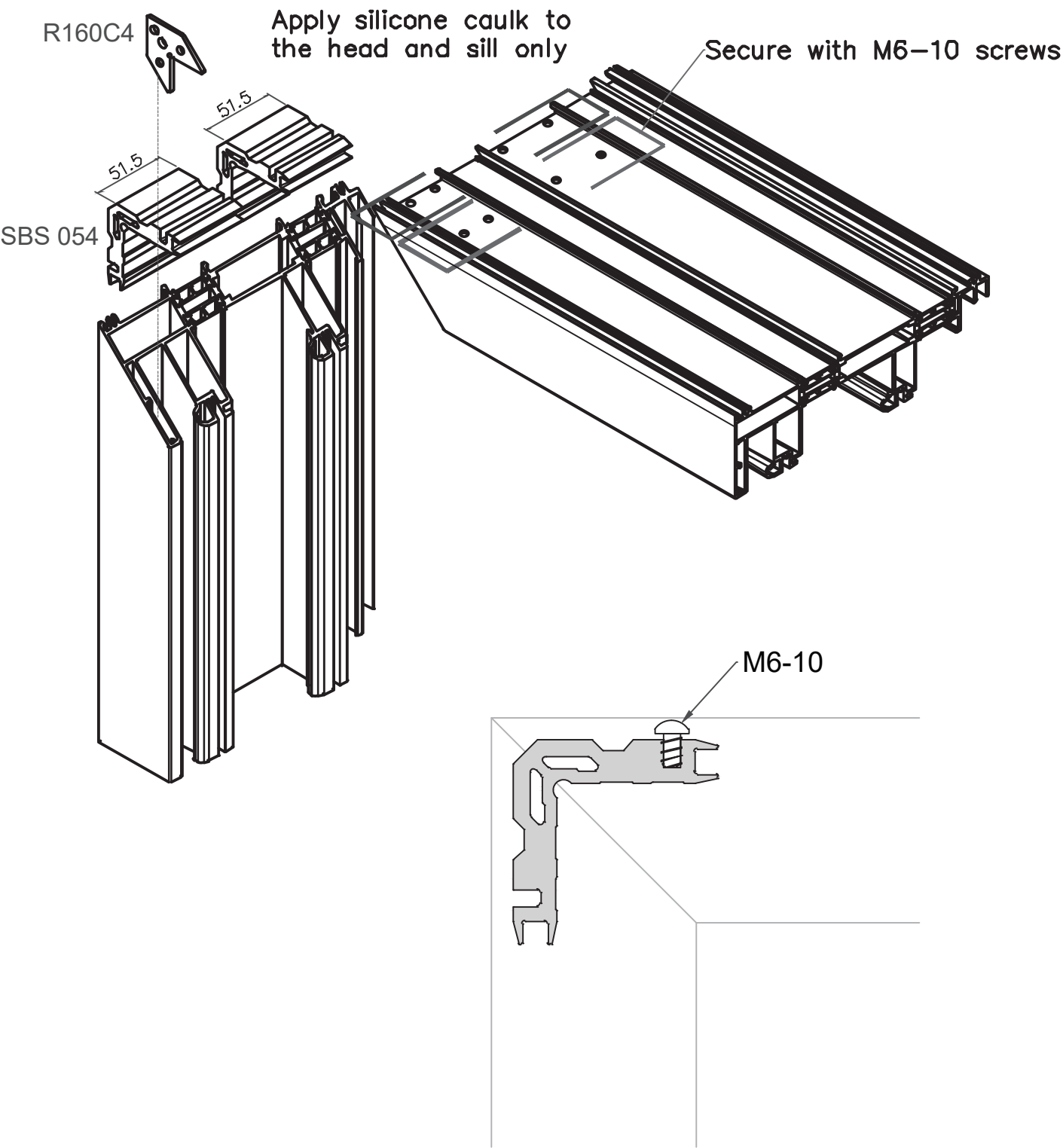


Frame Assembly

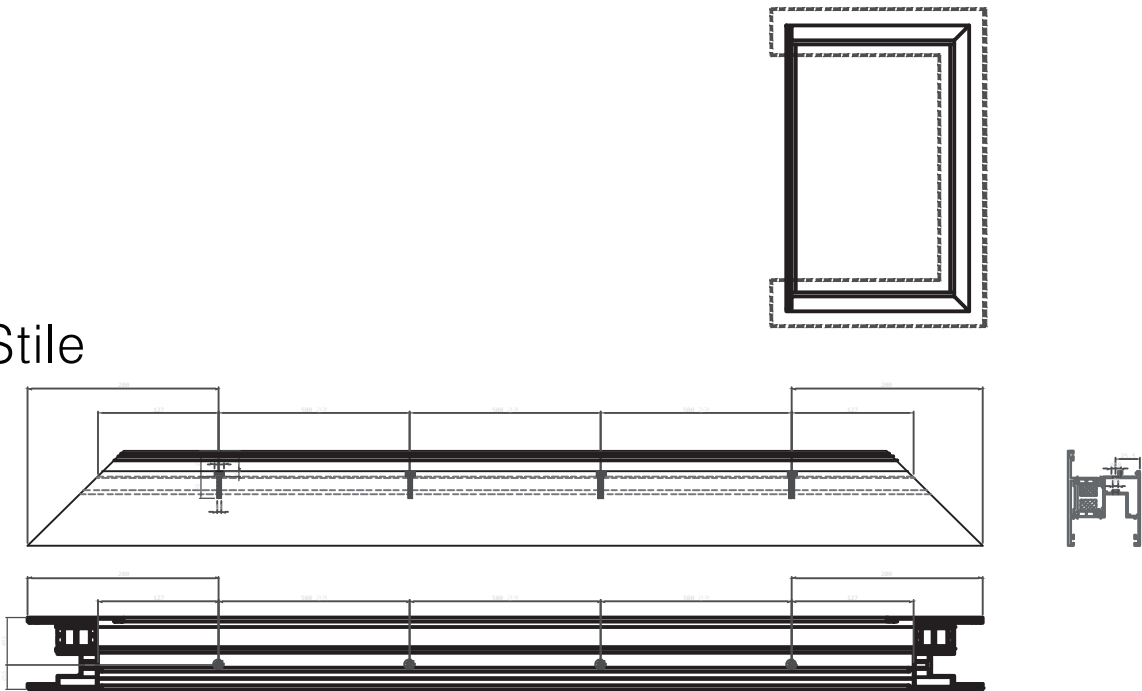
1. After fastening the cleats on all 4 sides of the frame, fix with screws.



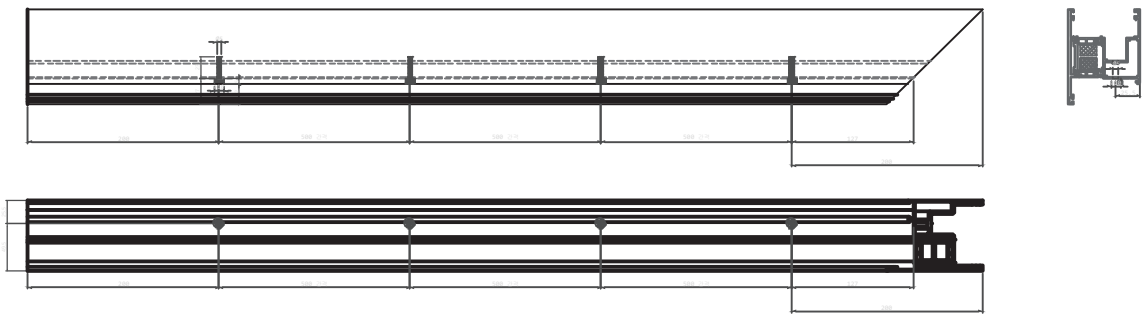
Securing the Fixed Vent

2. Drill screw holes on 3 sides of the Fixed Vent.

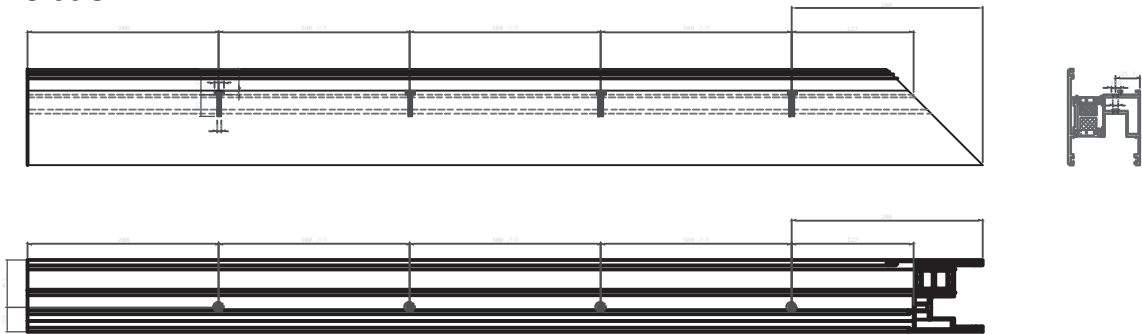
Stile



Top

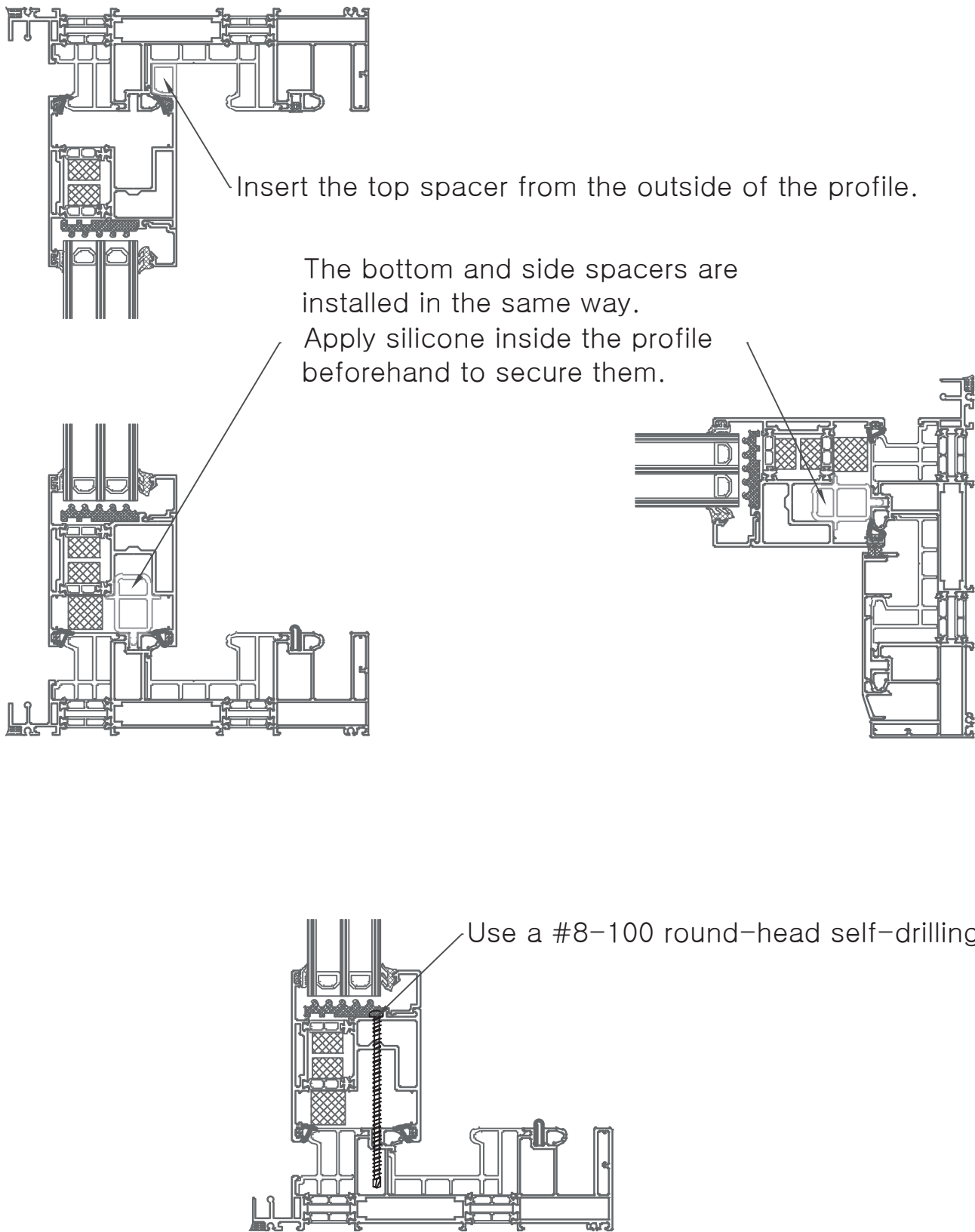


Bottom



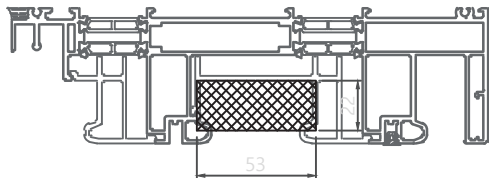
Securing the Fixed Vent

3. Insert the spacer between the Fix Vent and the Frame, then fix with screws.

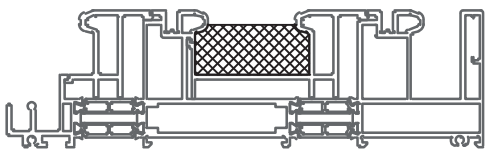
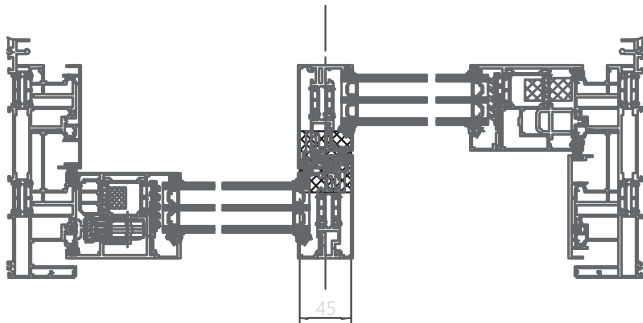
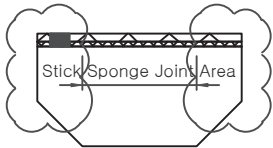


Frame Weatherstrip Fastening

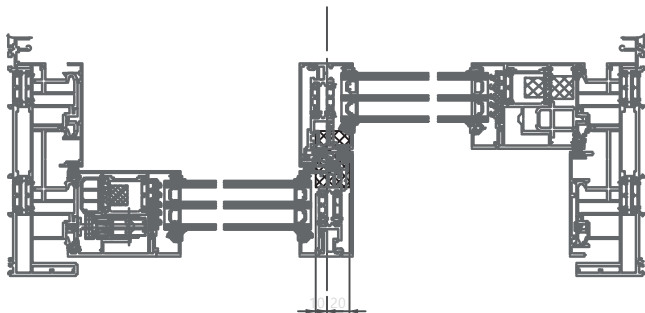
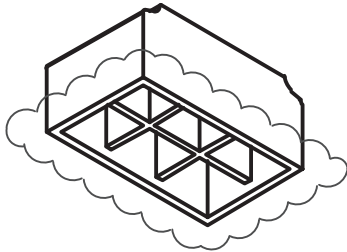
4. Fasten the top weatherstrip with screws (For L-type).



Lift the sponge in the designated area and insert the screw into the hole.

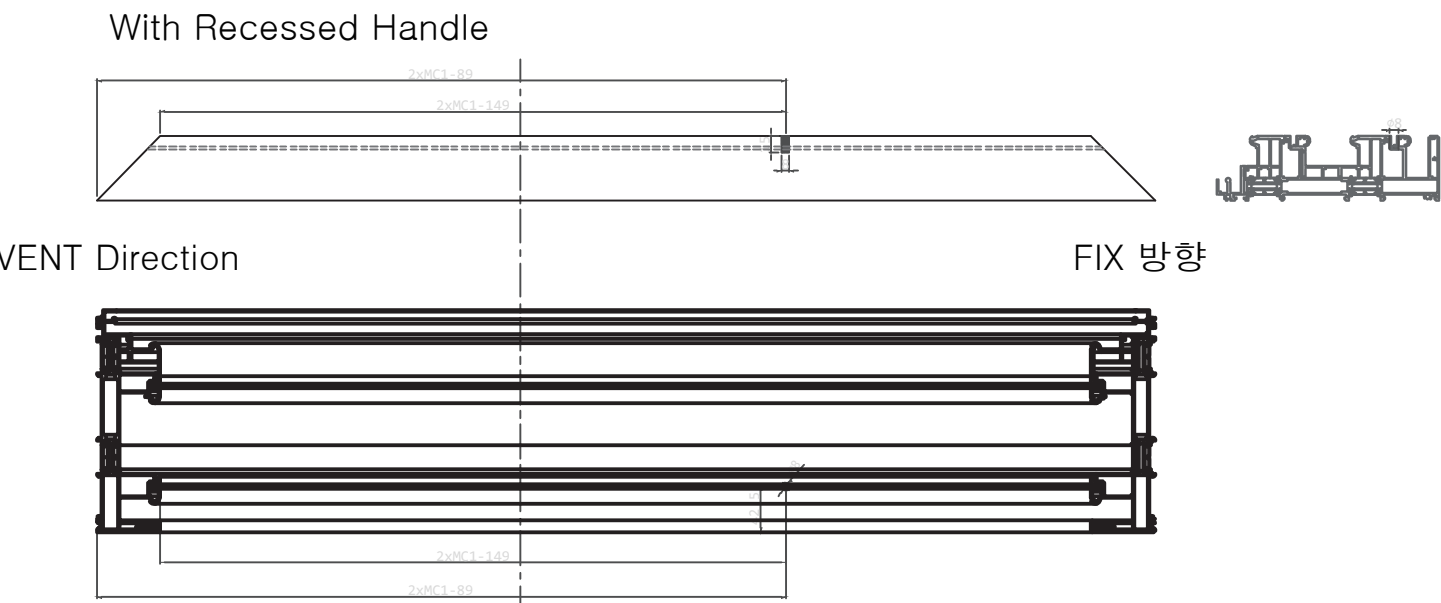
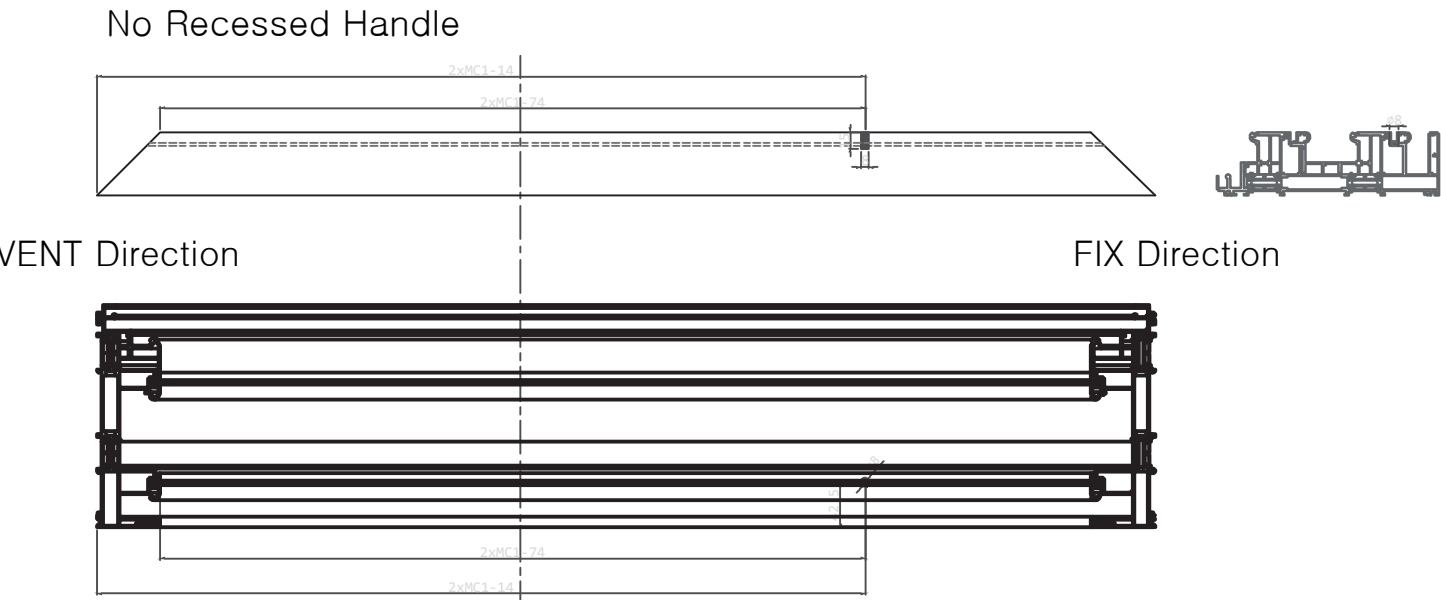


Apply silicone to the bottom and attach to the frame floor.



Stopper Fastening

5.If a recessed handle is present, drill a hole for the stopper, then secure it with a screw



6. After drilling holes in the frame, fix to the wall with screws.

Technical drawing of a drainage system, showing a top view and a side elevation.

Top View: A rectangular area divided by a central dashed line. The width is 1000. The length is 1000. The drawing shows a grid of dimensions for the top view.

Side Elevation: A cross-section of the drainage system. It shows a top layer with a label $\varnothing 8$ Drain Hole. Below this is a layer with a label $\varnothing 4.5$ Drain Hole. The bottom layer is labeled $\varnothing 4.5$ Drain Hole. The drawing shows the internal structure of the drainage system, including the drainage holes and the surrounding material.



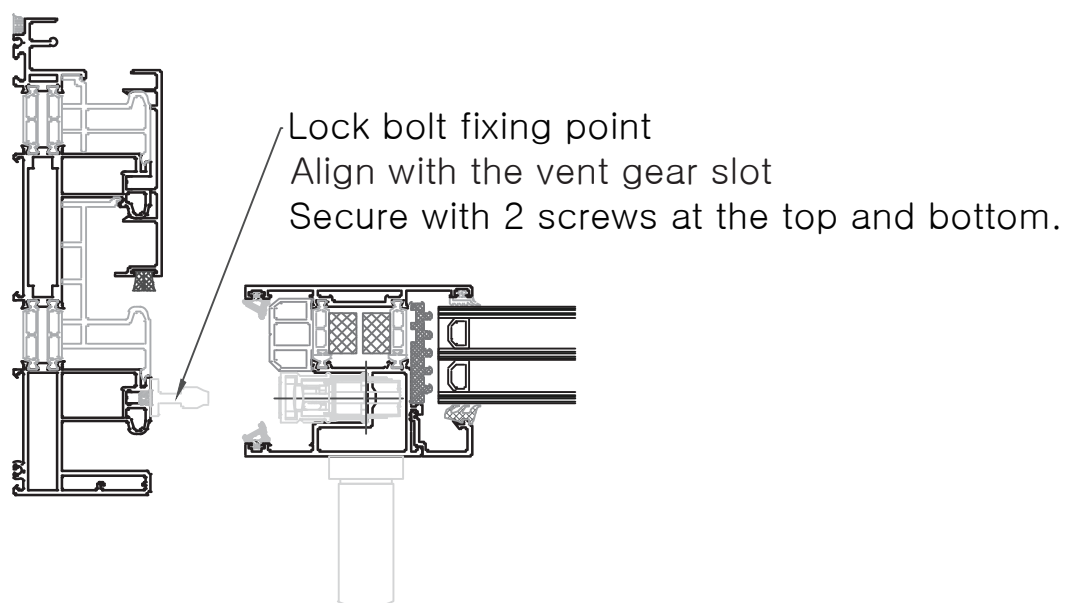
The top drawing is a perspective view of the greenhouse roof, showing a single slope with a peak on the left. It features a single drainage channel with a #8 drain hole. The bottom drawing is a plan view of the greenhouse floor, showing a rectangular structure with a central aisle and side aisles. It features multiple drainage channels with #8 / #4.5 drain holes. The drawings are labeled with dimensions and part numbers.



Do not drill holes in the specified area of the Sill.

Securing the Lock Bolt

7. After inserting the Vent, secure the lock bolt, aligning it with the gear position.



Glazing & Finishing

8. To prevent bending of the vent stile, apply silicone caulk inside the mullion at the red-marked area before installing the glass.

After glazing, apply tape (marked in blue) for about 48 hours to maintain vertical alignment.

